

For brief explanation of procedure, please click on text link below.

#### **HI-SPEED DC TRIP UNIT REPLACEMENT**

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### REPLACEMENT OF HI-SPEED DC TRIP UNIT





Controlled Power replacement Hi-Speed DC Trip Unit.

ABB Hi-Speed DC Trip Unit replaced in procedure.



#### **DISCLAIMER**

These instructions do not purport to cover all details or variations in equipment nor to provide for every possible contingency to be met in connection with installation, operation, or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to Controlled Power, LLC.

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## DANGER: TURN OFF POWER SUPPLYING THE EQUIPMENT BEFORE WORKING INSIDE THE BREAKER!!!

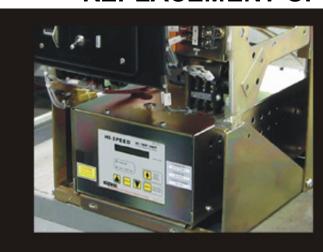
Installing, commissioning, maintaining, changing or refitting these units must be carried out only by qualified and suitably trained specialist personnel and under strict observation of national and international safety regulations.

Non-compliance with these warnings can result in death, severe physical injury and extensive damage to the equipment.

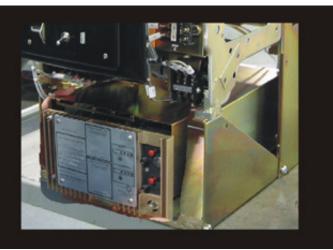
The control circuits are partly equipped with capacitors which may be charged with dangerous voltages.

Work on this section must be carried out carefully.

I UNDERSTAND AND AGREE WITH ABOVE SAFETY NOTICE



FBK circuit breaker with Controlled trip unit after replacement.



FBK circuit breaker with ABB trip unit to be replaced.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT

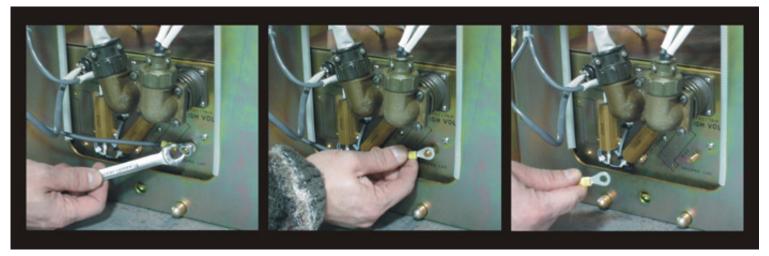


Remove first of two phillips screws from front bar support.

Remove second of two phillips screws from bar support.

Trip unit pictured after screws removed from bar support.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



Remove grounding nut from rear of unit using 7/16 inch wrench.

Remove grounding wire from the grounding screw.

Pull ground wire completely clear of trip unit and breaker.

# Controlled Power REPLACEMENT OF HI-SPEED DC TRIP UNIT



Unscrew first of two amphenol connectors.

Pull first of two amphenol connectors clear.

Repeat for second of two amphenol connectors.



Unscew first sensor cable from trip unit.

Remove first sensor cable from trip unit.

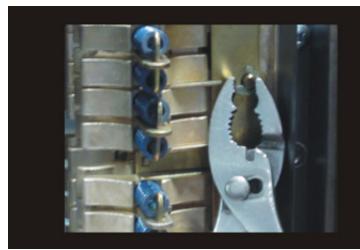
Repeat for second sensor cable if needed.

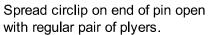


FBK circuit breaker with connectors removed.

Pin to be removed from primary disconnects where sensor is present.

Close up view of pin location and primary disconnects.

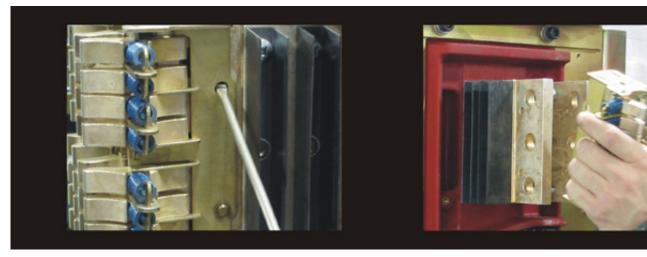






Wedge regular screwdriver inside gap to remove circlip completely from pin.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



Push pin completely through using screwdriver, repeat procedure for all pins.

With pins removed, remove primary disconnects away from bus. Repeat for each sensor present.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



All heat sync fins to be removed from bus, where sensor is present.

Remove screws with phillips screwdriver and 7/16 inch wrench.

Remove heat sync fin from bus, repeat for each heat sync fin.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



Disconnect and remove first sensor cable from sensor.

Repeat for the second sensor cable, if needed.

Removal of sensor cable(s), completely from circuit breaker.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



Remove first of two phillips screws from old sensor.

Remove second of two phillips screws from old sensor.

Remove old sensor completely from breaker bus. Repeat for each.

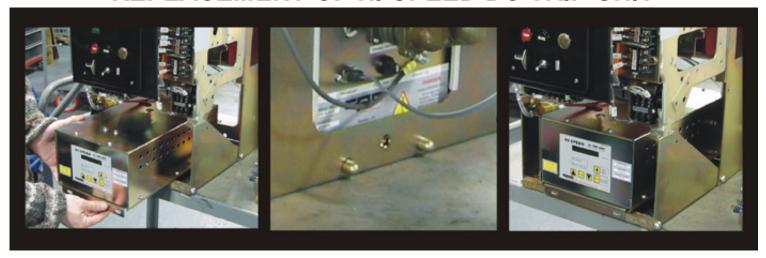


Begin to slide old trip unit out of circuit breaker housing.

WARNING!! Support under entire trip unit to avoid injury.

FBK circuit breaker housing after removal of trip unit.

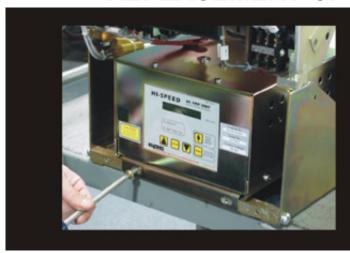
### REPLACEMENT OF HI-SPEED DC TRIP UNIT

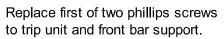


Slide the CP Hi-Speed Trip Unit into circuit breaker housing.

Align pins on back of trip unit to corresponding holes in housing.

Slide the CP Hi-Speed Trip Unit into circuit breaker housing fully.







Replace second of two phillips screws to trip unit and front bar support.



Replace with single new sensor and new hardware to lower bus.

Replace first of two phillips screws to new sensor.

Replace second of two phillips screws to new sensor.

## Controlled Power REPLACEMENT OF HI-SPEED DC TRIP UNIT

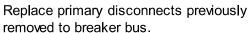


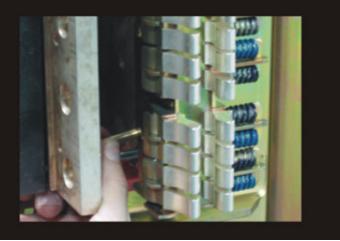
Replace heat sync fin on bus, repeat as needed.

Replace screws with phillips screwdriver and 7/16 inch wrench.

All heat sync fins replaced on bus, replace screws on each fin.

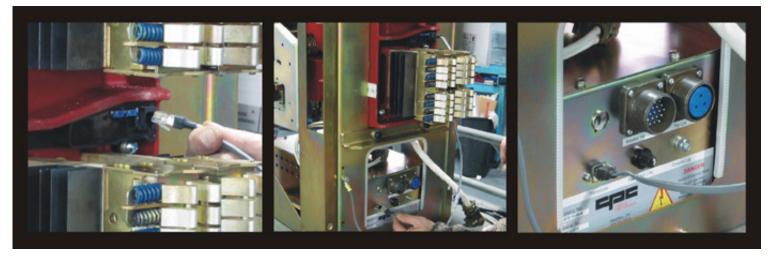






Push pin completely through, repeat for all pins on each primary disconnect.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT

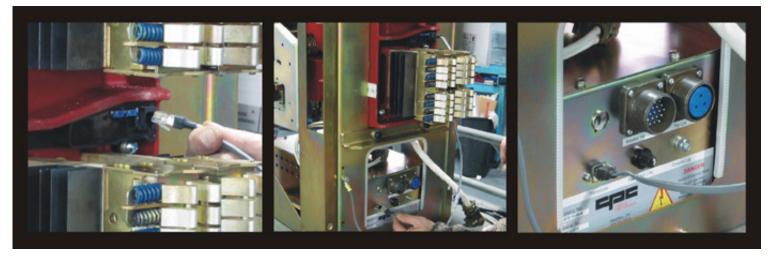


Plug in new supplied sensor cable to new sensor installed.

Plug in new supplied sensor cable to new CP trip unit installed.

New CP Hi-Speed Trip Unit with sensor plugged in.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT

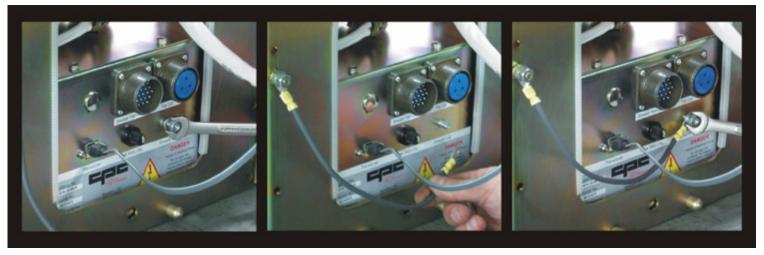


Plug in new supplied sensor cable to new sensor installed.

Plug in new supplied sensor cable to new CP trip unit installed.

New CP Hi-Speed Trip Unit with sensor plugged in.

### REPLACEMENT OF HI-SPEED DC TRIP UNIT



Remove grounding nut from new trip unit using 7/16 inch wrench.

Replace ground wire to new trip unit grounding screw.

Replace grounding nut to new trip unit using 7/16 inch wrench.

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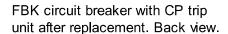


Replace first of two amphenol connectors to male port.

Replace second of two amphenol connectors to female port.

CP trip unit after all reconnections have been made.







FBK circuit breaker with CP trip unit after replacement. Front View.